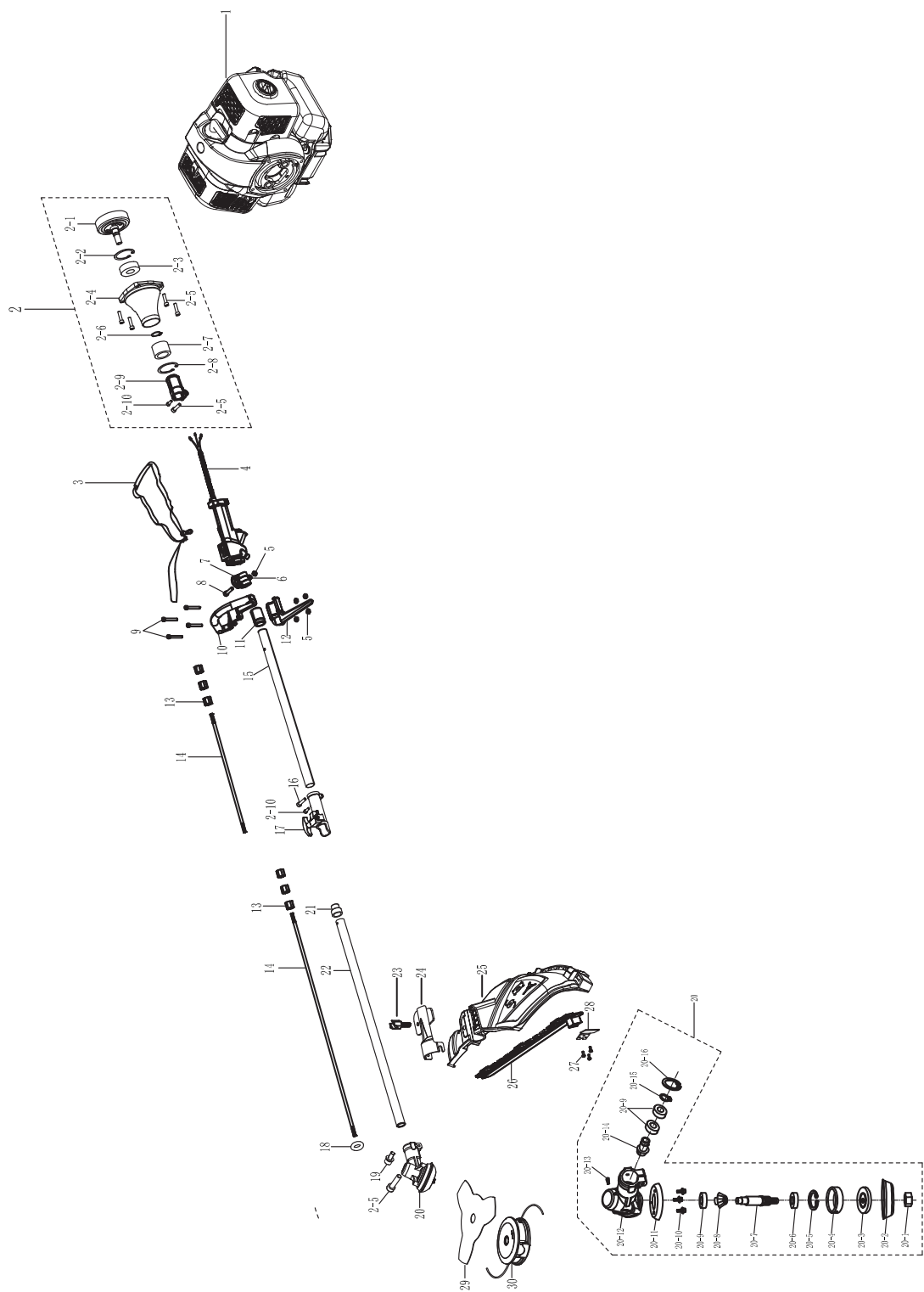


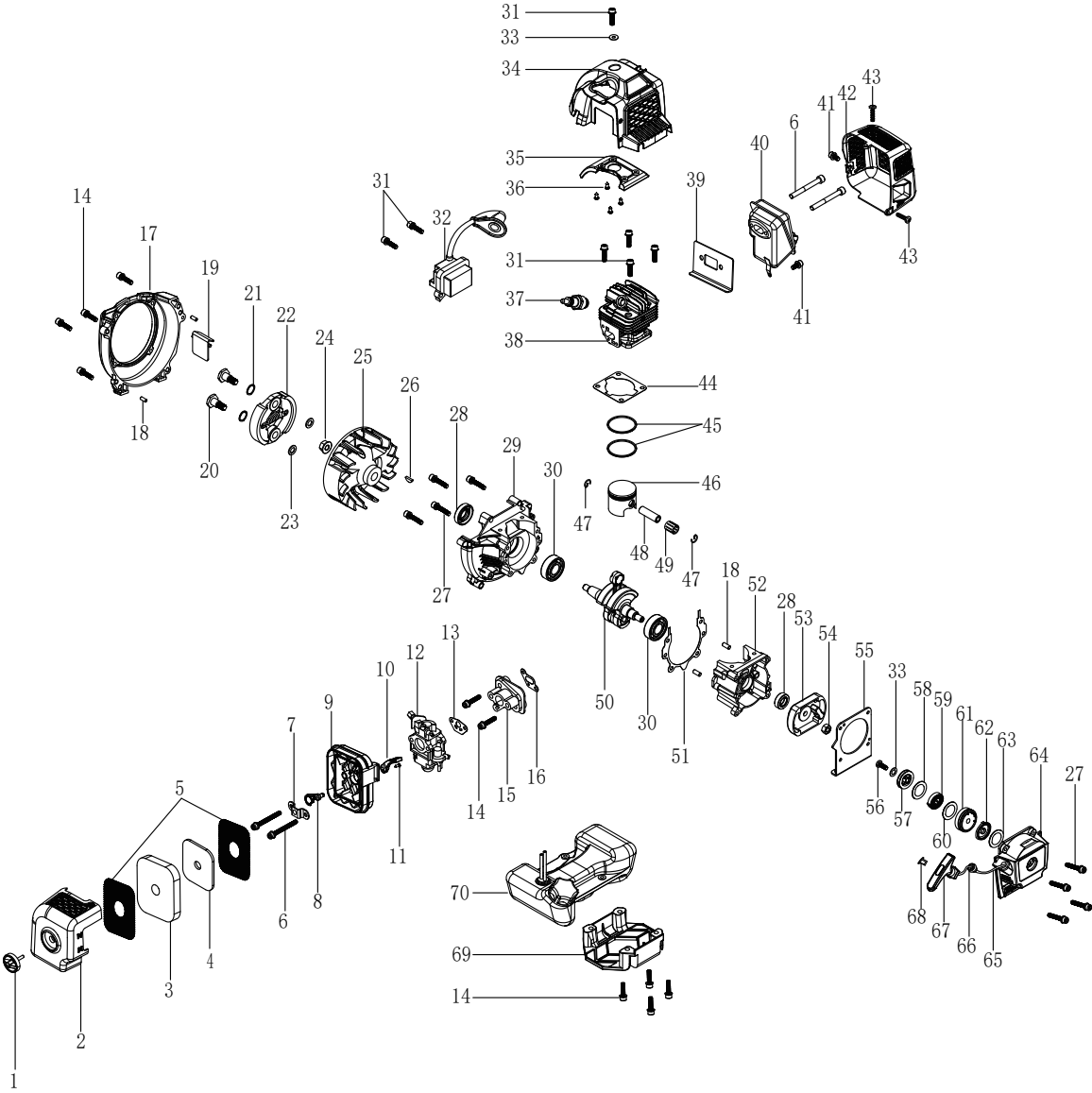
ASSEMBLY DIAGRAM



PARTS LIST

NO.	Description	Qty.	NO.	Description	Qty.
1	330M engine	1	19	Screw M6x16	1
2	Output seat assy	1	20	Gearbox assy	1
2-1	Clutch drum	1	20-1	Left screw M10x1.25	1
2-2	Hole circlip 35	1	20-2	Protective Cover-1	1
2-3	Bearing 6202-RS	1	20-3	10T spline pad holder	1
2-4	Output seat	1	20-4	10T spline pad	1
2-5	Screw M6x30	6	20-5	Hole circlip 32	1
2-6	External circlip 15	1	20-6	Bearing 6201-RS	1
2-7	Output seat damper	1	20-7	10T spline shaft	1
2-8	Hole circlip 345	1	20-8	19T Large conical gear	1
2-9	Clamp plate 26	1	20-9	Bearing 6000-RS	3
2-10	Screw M5x14	3	20-10	Screw M5x12	3
3	Harness	1	20-11	Protective Cover-2	1
4	Handle switch assy	1	20-12	Gearbox body	1
5	Nut M5	5	20-13	Nut M6x8	1
6	Location ring	1	20-14	16T small conical gear	1
7	Ring assembly	1	20-15	External circlip 10	1
8	Screw M5x20	1	20-16	Hole circlip 26	1
9	Screw M5x35	4	22	Front half Alu.pipe	1
10	P type handle	1	23	Protector screw	1
11	Handle damper	1	24	Protector connector	1
12	Handle holder	1	25	Protector	1
13	oil bearing	6	26	Blade bracket	1
14	Pole shaft 8x762mm	2	27	Screw ST3.9x12	3
15	Half Alu.pipe	1	28	Small blade	1
16	Screw M5x25	1	29	3T blade	1
17	Quick coupling 26	1	30	Nylon cutter	1
18	O typr ring	1			

ASSEMBLY DIAGRAM(ENGINE)



PARTS LIST(ENGINE)

NO.	Description	Qty.	NO.	Description	Qty.
1	Air filter knob	1	36	Screw ST3.9x8	4
2	Air filter cover	1	37	Spark plug	1
3	Rough filter	1	38	Cylinder	1
4	Fine filter	1	39	Muffler gasket	1
5	Holder	2	40	Muffler assy	1
6	Screw M5x58	4	41	Screw M5x12	2
7	Air filter plate	1	42	Muffler cover	1
8	Choke valve	1	43	Screw ST4.8x14	2
9	Air filter seat	1	44	Cylinder gasket	1
10	Choke Rod	1	45	Piston ring	2
11	Screw ST3.5x10C	1	46	Piston	1
12	Carburetor assy	1	47	Piston clip	2
13	Carburetor gasket	1	48	Piston pin	1
14	Screw M5x25	10	49	Needle bearing	1
15	Inlet pipe	1	50	Crankshaft assy	1
16	Inlet pipe gasket	1	51	Crankcase gasket	1
17	Fan cover	1	52	Behind crankcase	1
18	Location pin	4	53	Easy starter drive plate	1
19	Wind shield	1	54	Hexagon nut M8	1
20	Clutch bolt	2	55	Starter washer	1
21	Clutch bolt gasket	2	56	Screw ST4.8x16	1
22	Clutch assy	1	57	Starter reel-small	1
23	Clutch washer	2	58	Starter reel washer	1
24	Hexagon flange nut	2	59	Recoil spring	1
25	Flywheel	1	60	Recoil spring washer	1
26	WOODRUFF KEY3x5x13	1	61	Starter reel-big	1
27	SCREW M5x30	8	62	Starter spring	1
28	OIL SEAL12x22x6	2	63	Starter spring washer	1
29	Front crankcase	1	64	Starter cover	1
30	Bearing 6201	2	65	Starter rope	1
31	Screw M5x20	7	66	Rope mouth	1
32	Ignition coil assy	1	67	Starter knob	1
33	Washer 5	1	68	Starter rope block	1
34	Cylinder cover	1	69	Fuel tank bracket	1
35	Cylinder cover baffle	1	70	Fuel tank assy	1