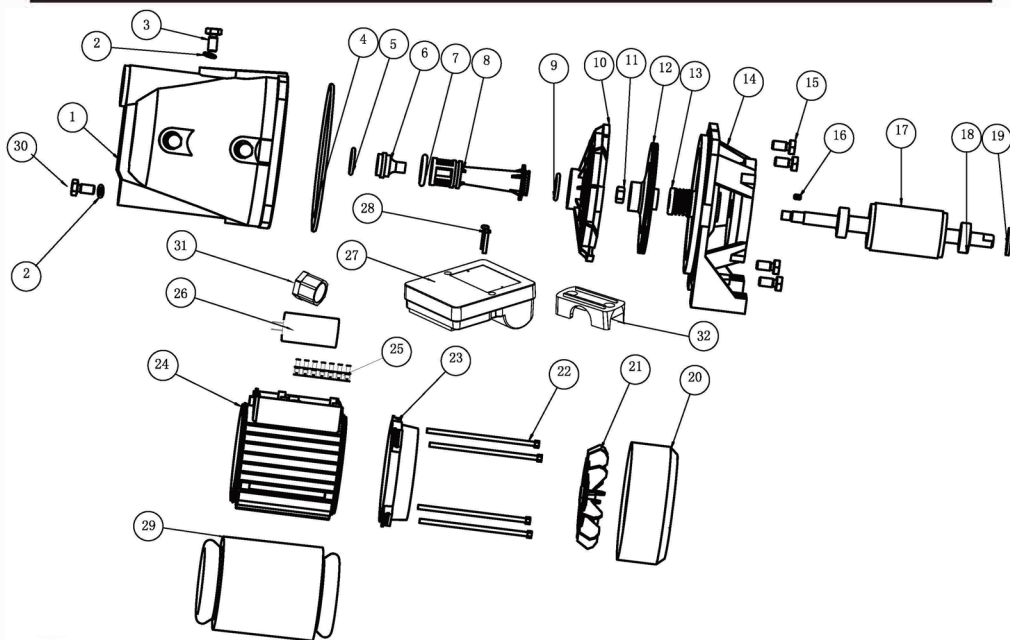


ASSEMBLY DIAGRAM



PARTS LIST

Part	Description	Q ty	Part	Description	Q ty
1	Pump Body	1	17	Rotor	1
2	O-ring16x1.9	2	18	Bearing6202 ZZ (G2)	2
3	Priming Inlet	1	19	Wave Washer	1
4	O-ring165x3.1	1	20	Motor Fan Cover	1
5	O-ring25x2.65	1	21	Motor Fan	1
6	Ventur Nozzle	1	22	Bolt M5x140	4
7	O-ring 30x3.1	1	23	Motor Rear Cover	1
8	ventur Tube	1	24	Motor Housing	1
9	O-ring24x2.4	1	25	Terminal Block	1
10	Diffuser	1	26	Capacitor	1
11	Nut M10	1	27	Terminal Box Assy	1
12	Impeller	1	28	Screw M4x15	2
13	Mechanical Seal 14mm	1	29	Stator	1
14	Pump Support	1	30	Drain Plug	1
15	Hex Screw 8x25	4	31	Outlet Nozzle	1
16	Key 4x8	1	32	Crimping Clamp	1