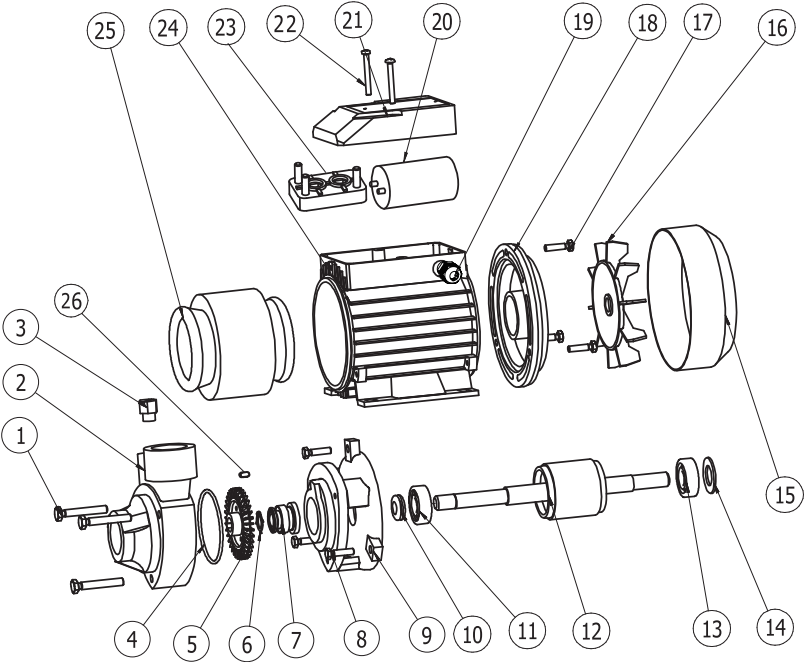


ASSEMBLY DIAGRAM



PARTS LIST

Part	Description	Qty	Part	Description	Qty
1	Outer hexagonal screw M5x35	3	14	Wave gasket201	1
2	Pump body	1	15	Fan cover	1
3	Air screw	1	16	Fan	1
4	O-ring Ø60x3.1	1	17	Outer hexagonal screw M5x16	3
5	ImpellerQB-60-02	1	18	Rear cover	1
6	External Circlips	1	19	Combination screw sleeve	1
7	Single Face Mechanical Seal	1	20	Capacitor	1
8	Outer hexagonal screw M5x16	3	21	Junction box cover	1
9	Connector	1	22	M4x8 M4x25	2
10	Water-proof ring	1	23	Connection post	1
11	Bearing6201	1	24	Cylinder	1
12	Rotor	1	25	Stator	1
13	Bearing6201	1	26	Pin	1