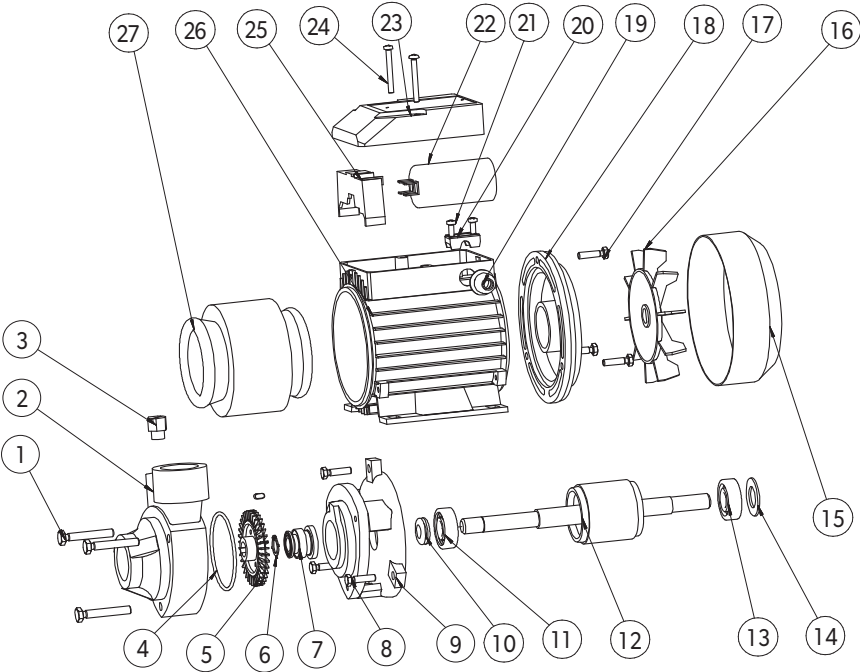


ASSEMBLY DIAGRAM



PARTS LIST

Part	Description	Part	Description
1	Outer hexagonal screw M5x35	15	Fan cover
2	Pump body	16	Fan
3	Air screw	17	Outer hexagonal screw M5x16
4	O-ring 60x3.1	18	Rear cover
5	Impeller QB-60-02	19	Outlet
6	External Circlips	20	Bonding clamp
7	Single Face Mechanical Seal	21	Pan head screws with cross recessed
8	Outer hexagonal screw M5x16	22	M4x8
9	Connector	23	Capacitor 8μF
10	Water-proofing	24	Connection box cover
11	Bearing 6201	25	Crosshead screw
12	Rotor 47x60	26	Connecting rod
13	Bearing 6201	27	Stator
14	Wave gasket 201		